



THE OHIO STATE UNIVERSITY

Latent Effects of Radiation on Li-ion Batteries in Robots

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2017 American Nuclear Society Annual Meeting San Francisco



Li-ion Batteries





Radiation Dose in Fukushima

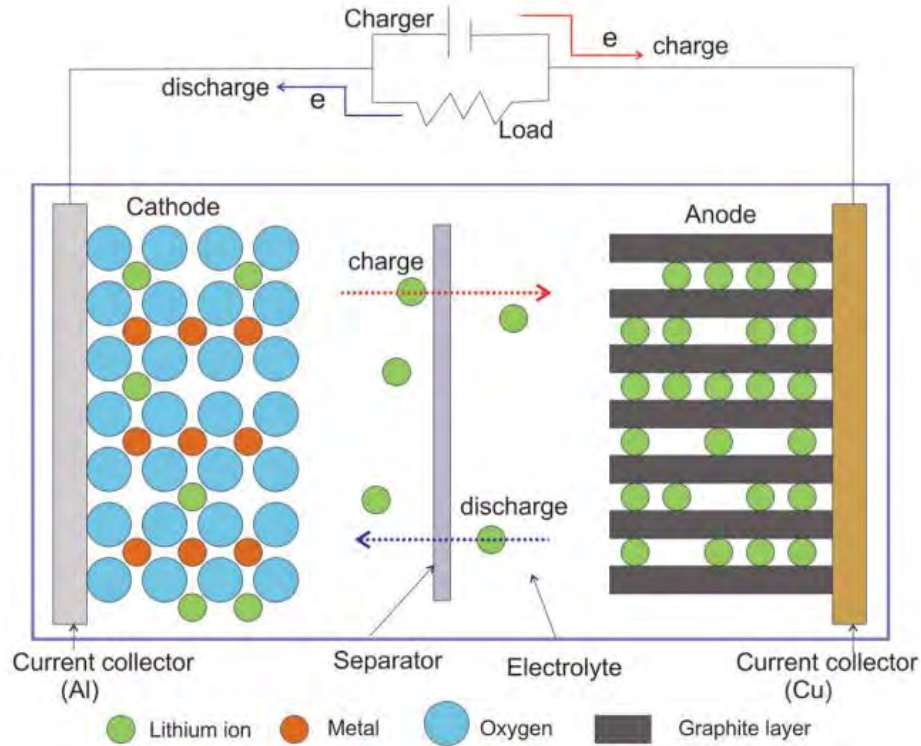
“...What the company ultimately discovered, however, is that the amount of radiation pouring off the damaged reactor below the reactor pressure vessel is 530 sieverts per hour, vastly higher than had previously been communicated...”





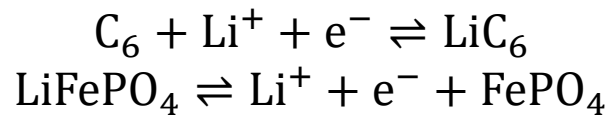
Structure of LIBs

LiFePO₄



Graphite

Courtesy: Dandan He, M.S Thesis





What matters in LIBs

Objectives

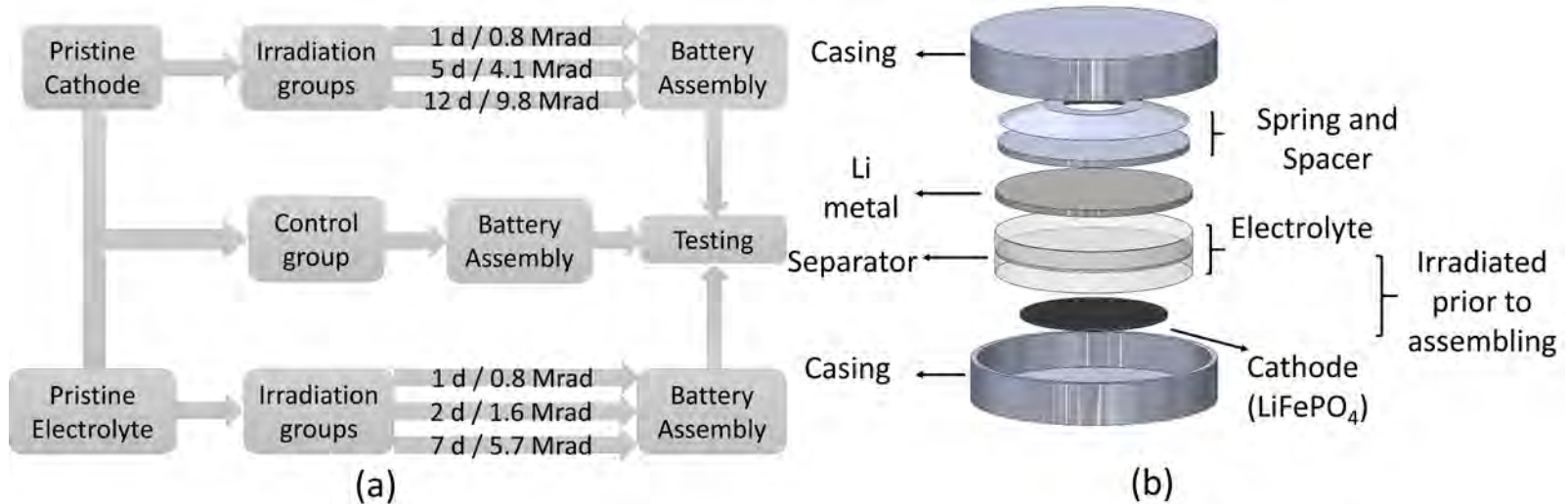
- Understand how lithium ion batteries (LIBs) are affected in radioactive environments

3 metrics for evaluation

- Capacity-How long
- Resistance-How fast
- Cyclic Performance-How many times



Study begins...




- LiFePO₄ cathode and electrolyte of 1M LiPF₆ in EC/DMC 1:1 wt% were irradiated separately prior to assembly
- Co-60 irradiator with a dose rate ~30krad/hr (OSU Nuclear Reactor Lab)
- Each irradiation group contains at least 7 coin cells.



Metric 1 - Capacity fade

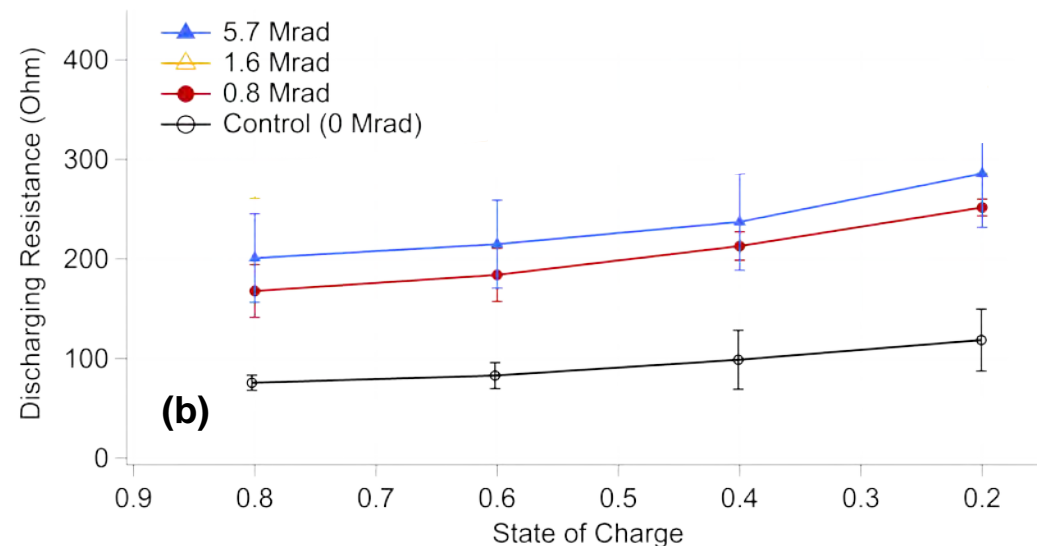
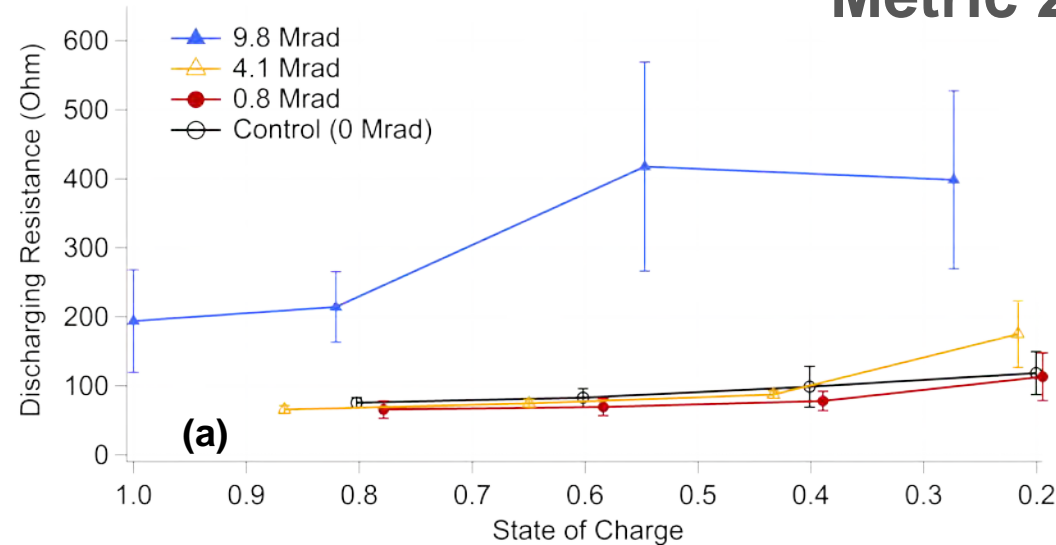
Dose (Mrad)	Average Capacity (mA h)	Standard Deviation	Relative Standard Deviation
Control Group			
0	1.50	0.11	±7.37%
Cathode Irradiation			
0.8	1.54	0.094	±6.08%
4.1	1.39	0.082	±5.90%
9.8	1.10	0.09	±7.83%
Electrolyte Irradiation			
0.8	1.43	0.056	±3.90%
1.6	1.43	0.022	±1.53%
5.7	1.33	0.048	±3.62%



- Averaged over the living cells in each group
- Up to **26.7%** fade for irradiated cathode groups
- Up to **11.2%** fade for irradiated electrolyte groups



Metric 2 - Resistance measurement



- **Increase in resistance = loss in performance**

- **Cells with irradiated cathodes**
 - Resistance increases with dose
 - Low resistance in low and intermediate doses

- **Cells with irradiated electrolyte**
 - Resistance increase with dose
 - Even low dose group show 2-3 times as the control group
 - 1.6 Mrad group has the highest resistance.



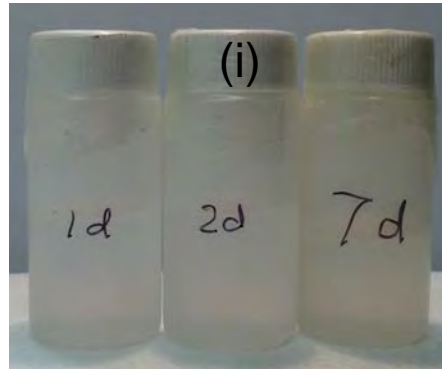
What happened to our 1.6 Mrad group?

- **Highest resistance**
- **Highest failure rate**
- When we went back to check the notebook we found out that this 1.6 Mrad group was assembled **3 days** after the irradiation, while the other two groups were assembled immediately after the irradiation.
- **We relate this further degraded performance to the latent effects of electrolyte.**

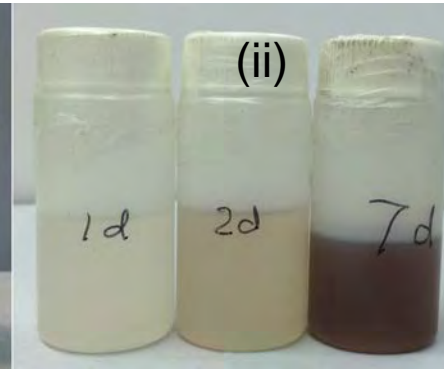
Electrolyte Latent Effects



Pre-irradiation

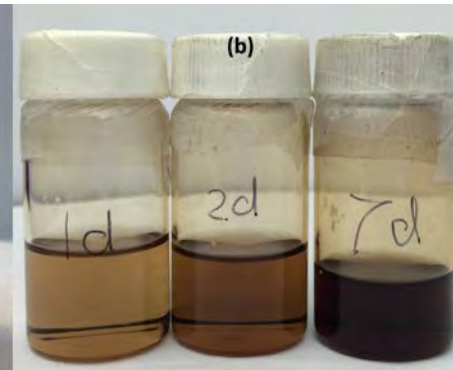
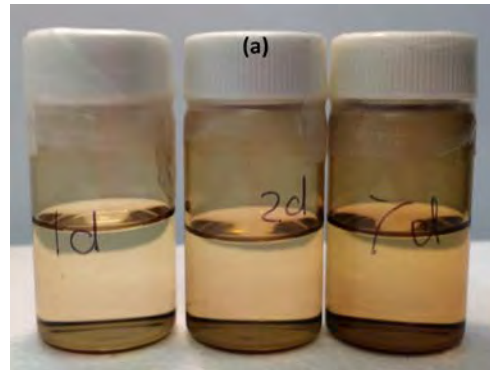


Immediately post irradiation



54 days post irradiation

Plastic vials



glass vials

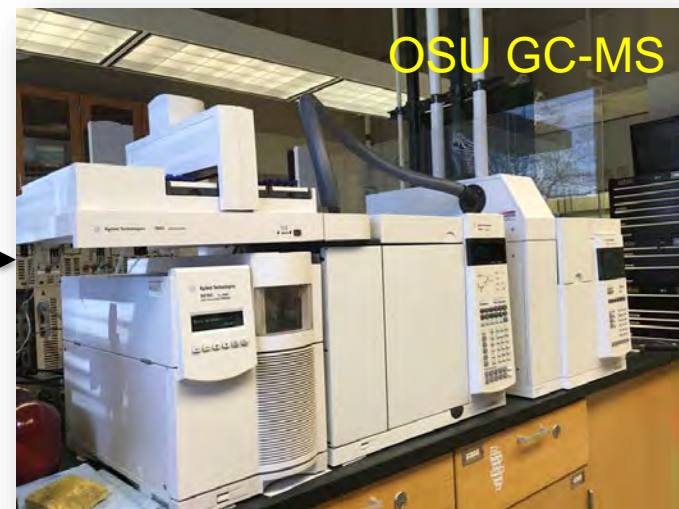
- The color of the electrolyte turned darker as the cumulative dose was increased.
- All three groups of electrolyte changed color gradually with time inside the glove box post-irradiation.



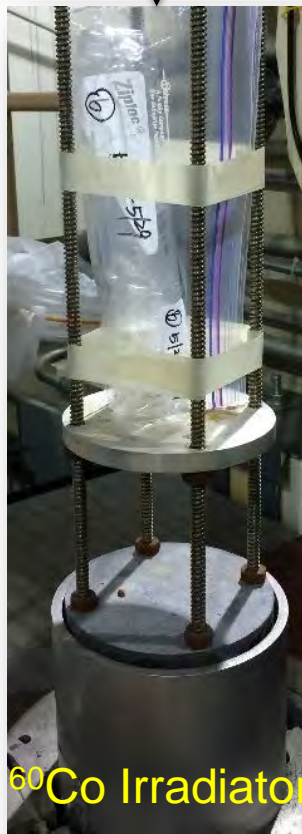
Investigation on LATENT EFFECTS



Sample preparation

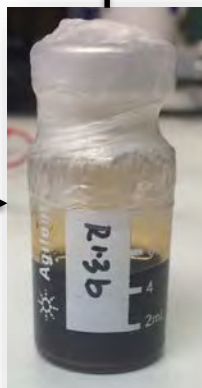


OSU GC-MS



⁶⁰Co Irradiator

Latent effects developing



Irradiation
4.2 Mrad

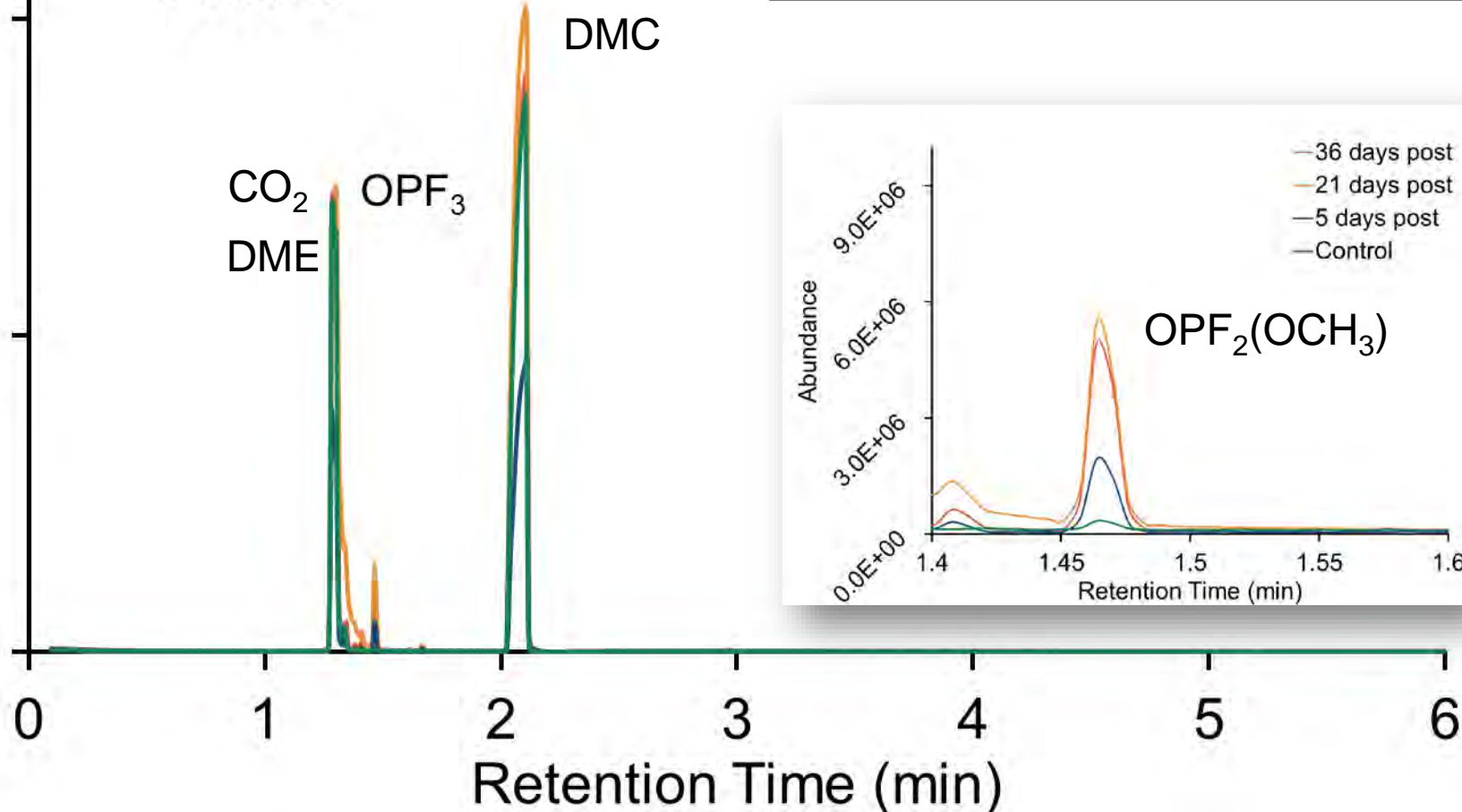


OSU NMR Lab



- 36 days post
- 21 days post
- 5 days post
- Control

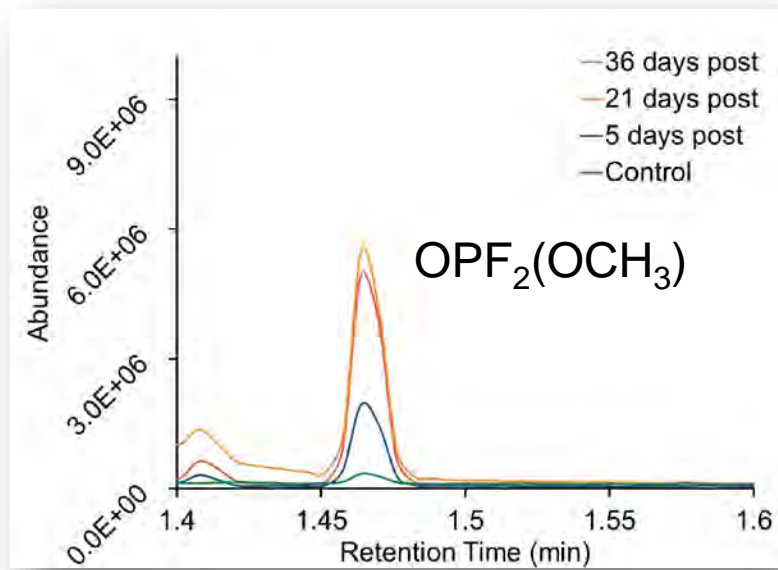
Abundance



GC spectra of LiPF₆ in EC/DMC

Observed only in irradiated electrolyte

- CO₂ + DME
- OPF₃ + OPF₂(OCH₃)



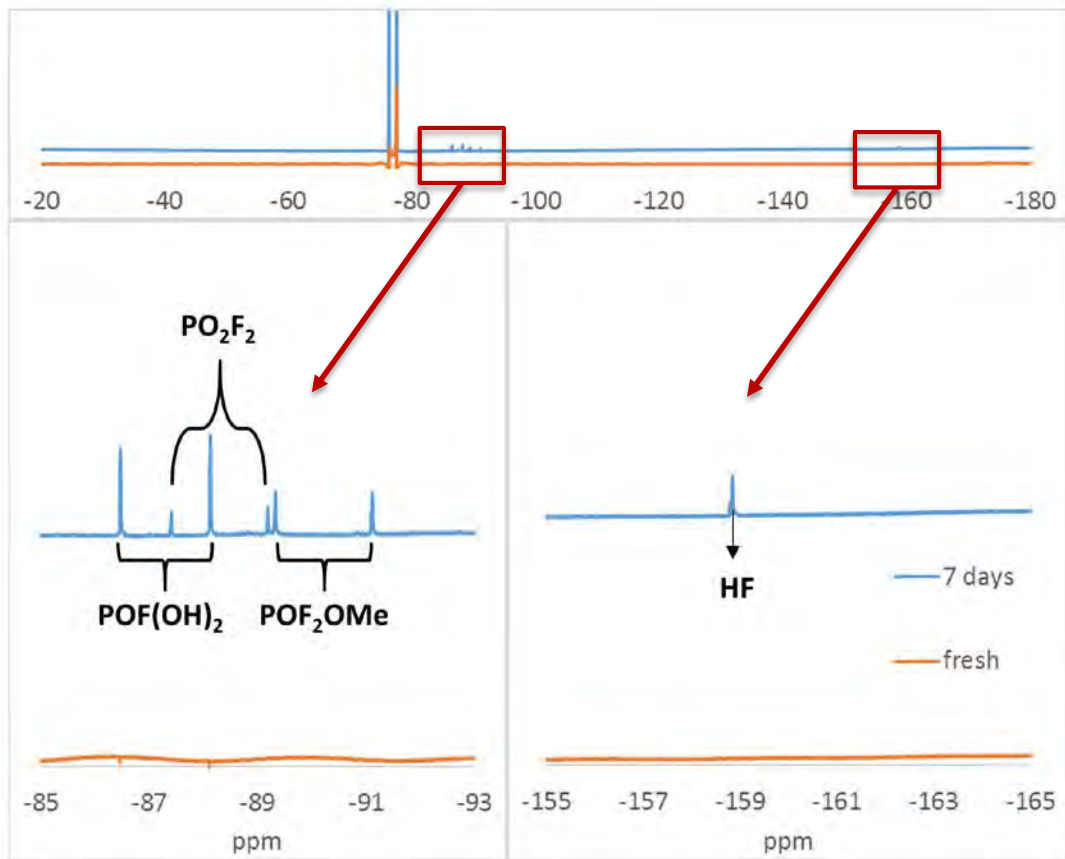


GC-MS results

PRODUCTS	LiPF6 in EC/DMC				DMC	EC/DMC	LiPF6 in DMC	
	Control	5 day post	21 days post	36 days post			21 days	36 days
CO ₂	?	X	X□	X□	X	X	X	X
DME	-	X	X□	X□	X	X	X	X
OPF ₃	-	X	X□	X□	-	-	X	X
OPF ₂ OME	-	X	X□	X□	-	-	X	X

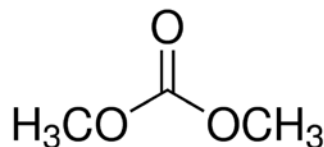
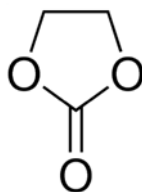
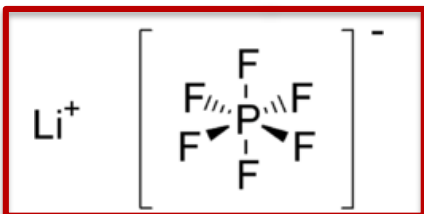


Electrolyte Latent Effects Chemical Characterization-NMR(F, P, H)



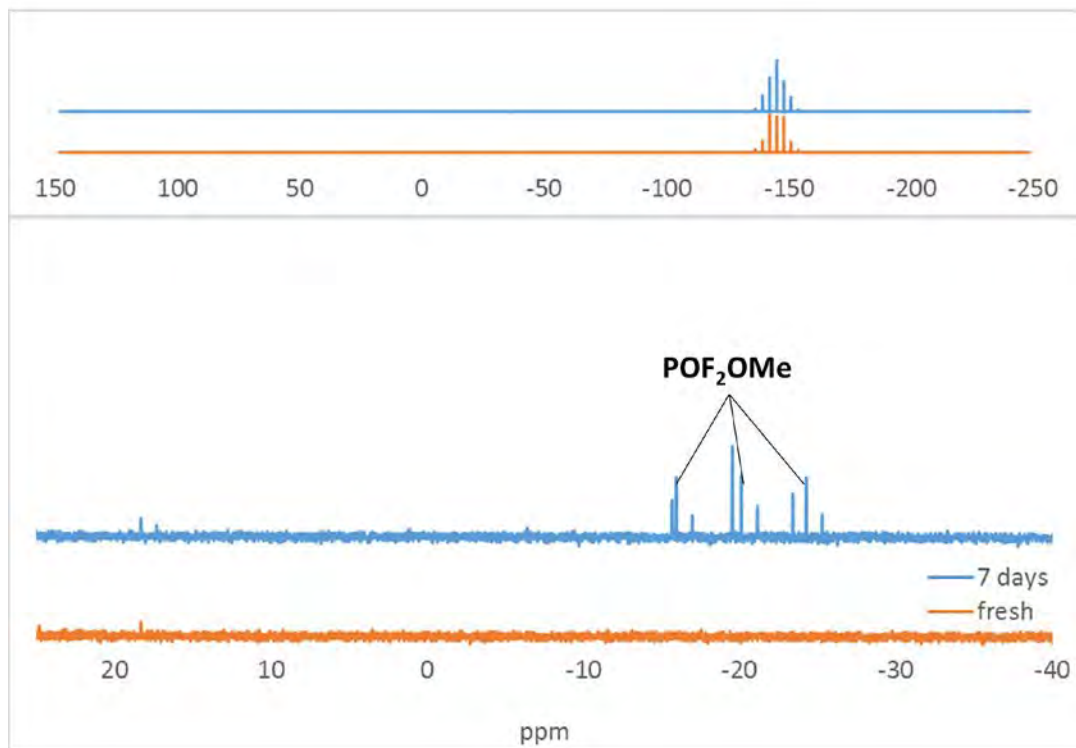
F-NMR

- After irradiation a pre-existing doublet grows and 2 more doublets appear in the irradiated electrolyte between -85 and -92 ppm. The inset shows the entire spectral window.
- LiPF_6 salt has been damaged.



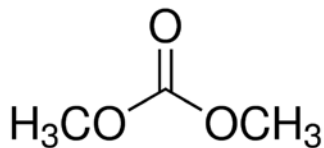
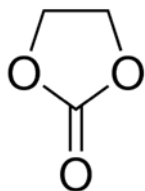
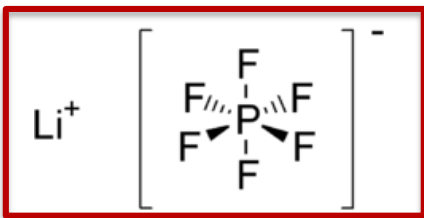


Electrolyte Latent Effects Chemical Characterization-NMR(F, P, H)



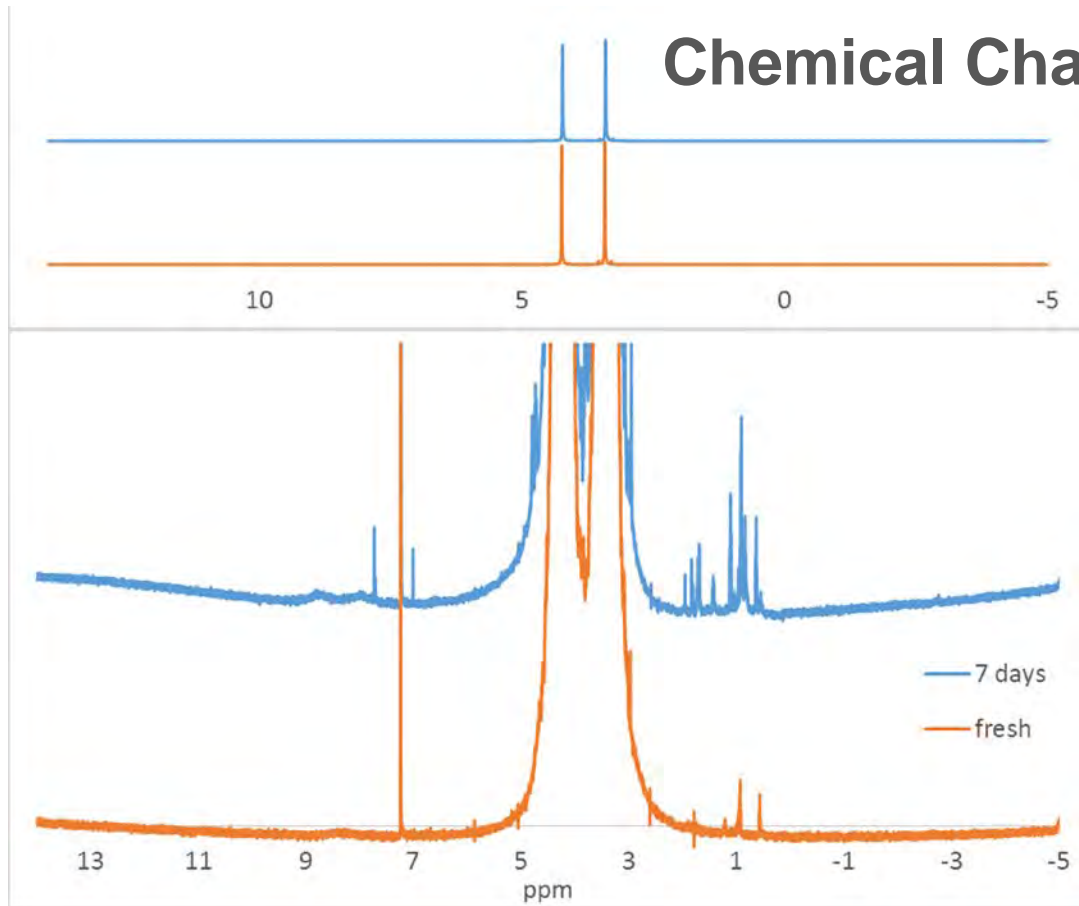
P-NMR

- After irradiation a triplet of triplets appears in the irradiated electrolyte between -14 and -26 ppm. The inset shows the entire spectral window.
- LiPF₆ salt has been damaged.



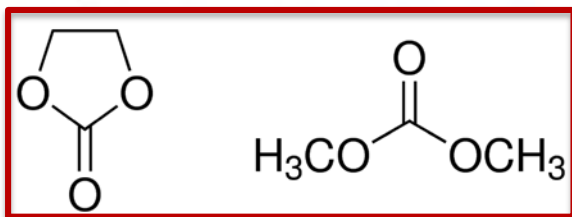
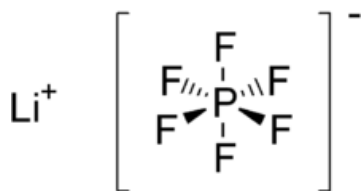


Electrolyte Latent Effects Chemical Characterization-NMR(F, P, H)



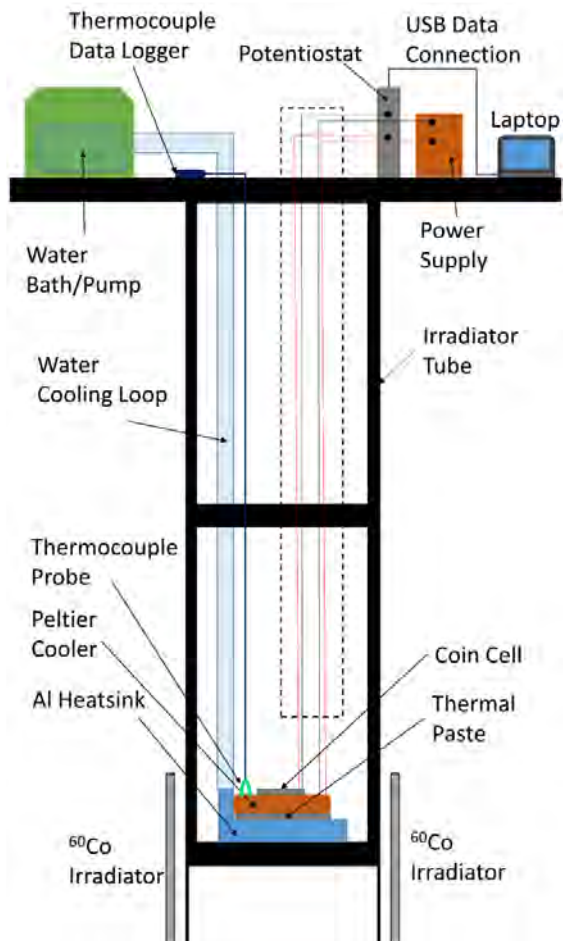
H-NMR

- Radiation is damaging both the salt as well as the EC/DMC solution since the only source of hydrogen is in the EC/DMC.





Latent effects illustrated from battery performance

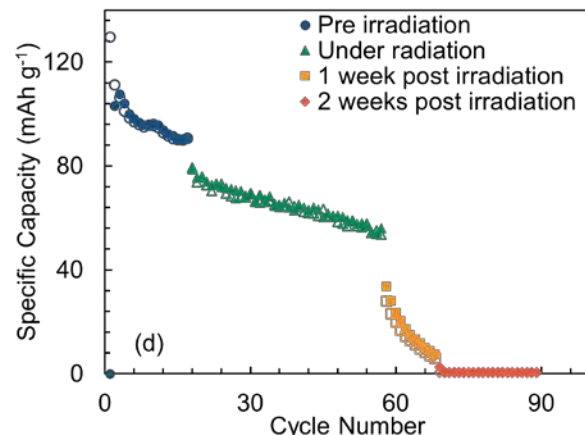
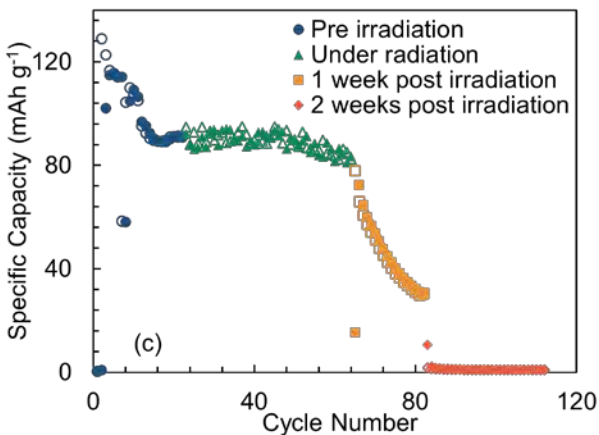
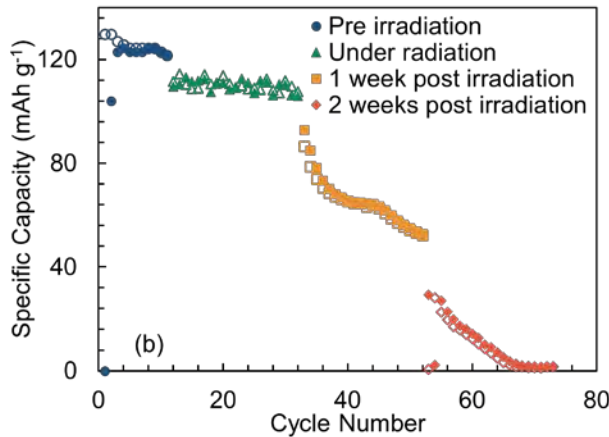
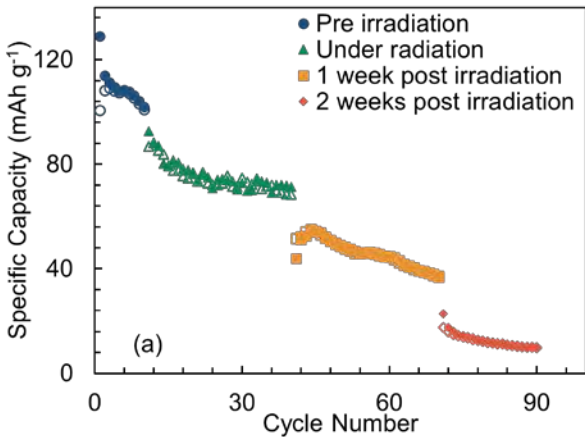


In-situ battery cycling setup using ^{60}Co irradiator

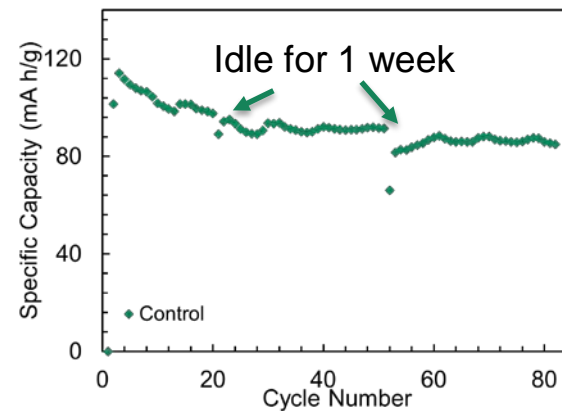


In-situ capacity fading

2.2 Mrad



- Capacity fade not obvious during irradiation
- Rapid capacity fading after irradiation
- Shortened calendar life after irradiation
- Higher dose results in shorter life

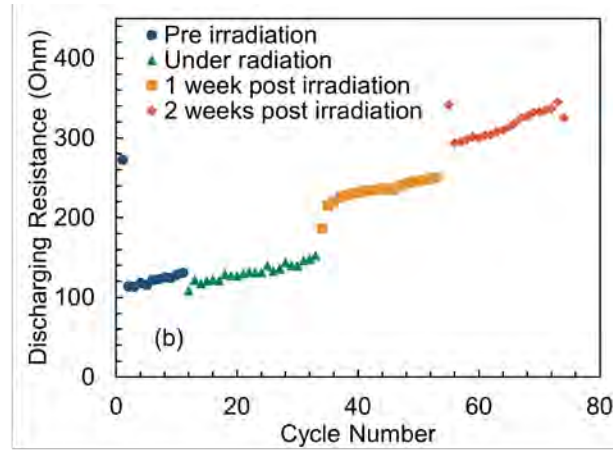
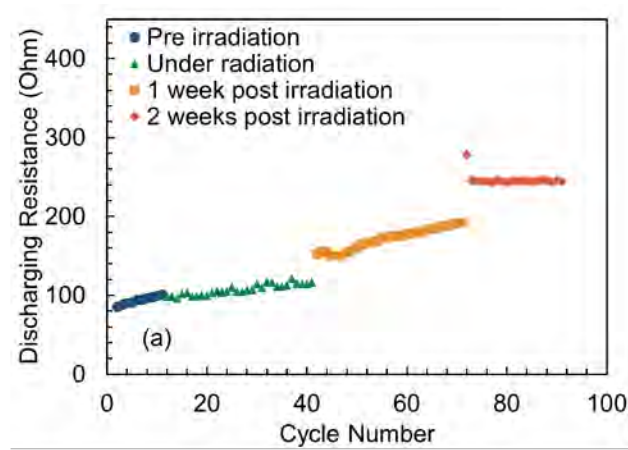


3.6 Mrad

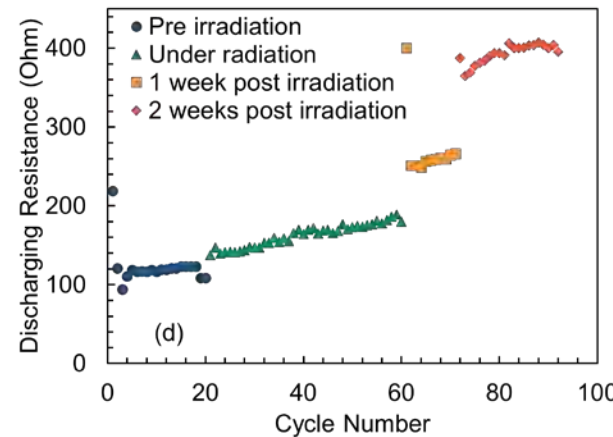
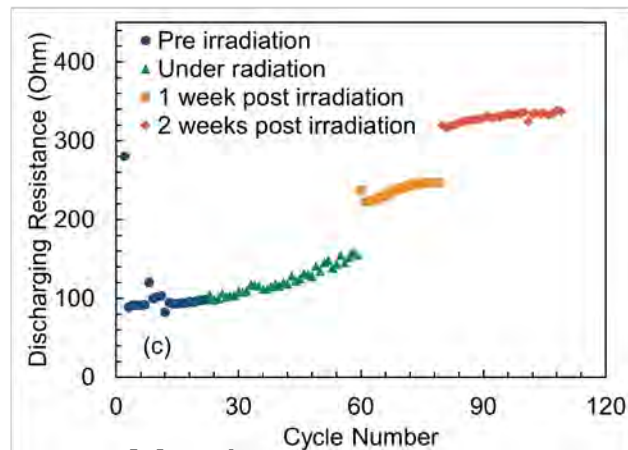


In-situ resistance rise

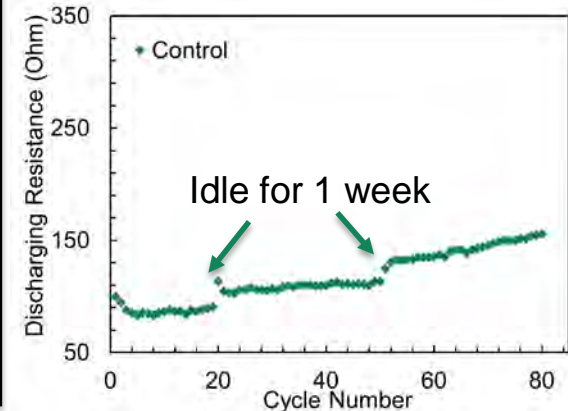
2.2 Mrad



- Resistance profile confirmed no change during irradiation
- Higher dose, higher post irradiation resistance

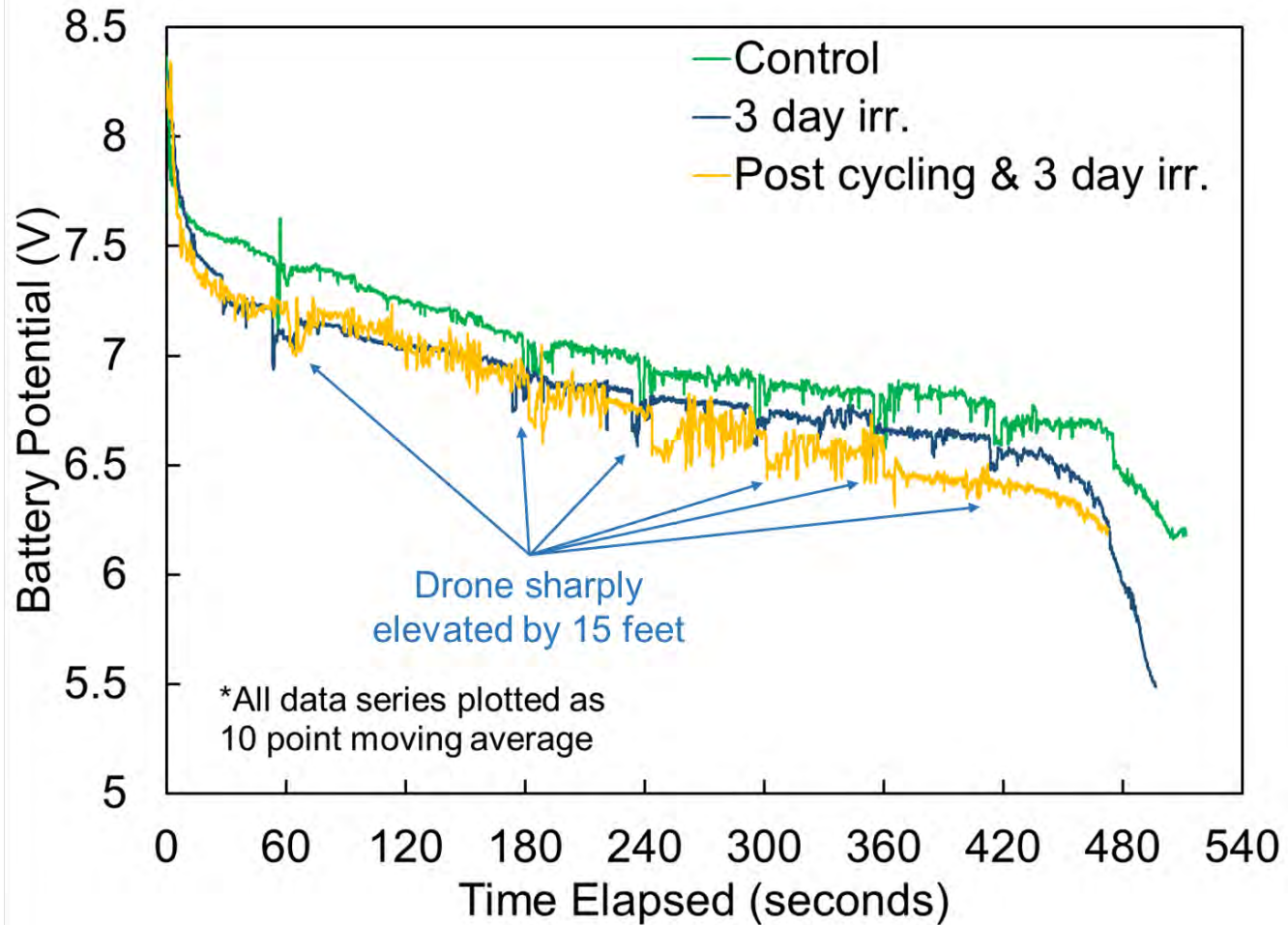


3.6 Mrad





Drone test using irradiated LIB





Conclusions

- Latent effects!
- Electrolyte will decompose after being irradiated and the process is similar to thermal decomposition but not the same
 - Analysis ongoing to identify decomposition pathways
- In-situ cycling proved that latent effects could be more damaging



Acknowledgement

We would like to acknowledge

Funding source - Defense threat reduction agency



OSU Nuclear Reactor Lab

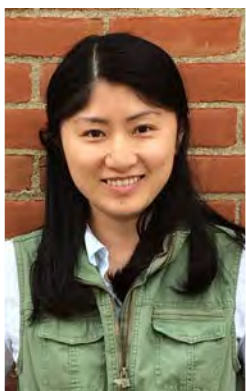
OSU Center for Electron Microscopy and Analysis

OSU Chemistry and Biochemistry Analytical Lab

OSU Chemistry and Biochemistry NMR Lab



Team members



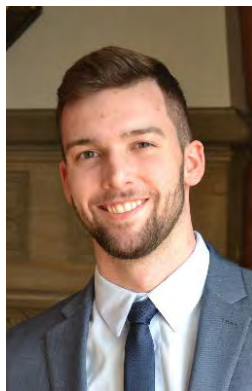
Chuting Tan



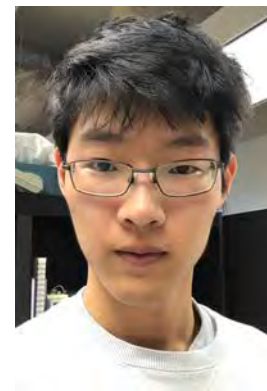
Daniel Lyons



Nick Bashian



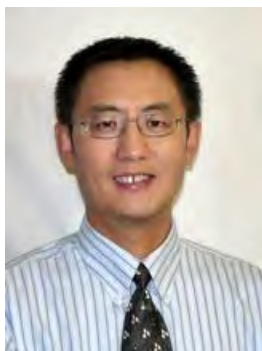
Chase Hemmelgarn



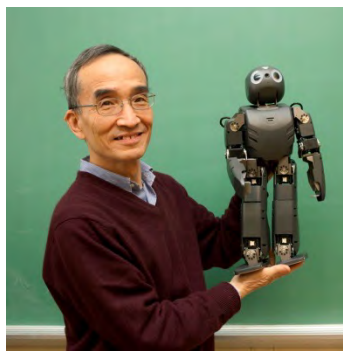
Wesley Thio



Jenna Glover



Prof. Raymond Cao



Prof. Yuan F. Zheng



Prof. Anne C. Co



Thank you!